

Installation Notes:

Seal flange/frame to substrate.

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- 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42) Use #10 PH or greater fastener though the nail fin with sufficient length to penetrate a minimum of 1
- project of installation. to the structure. The host structure is the responsibility of the architect or engineer of record for the Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads

packaged with the window or go to conditions. For the complete installation procedure, see the instructions not address he sealing consideration that may arise in different wall noted. It is not intended as a guide to the installation process and does window to achieve the rated design pressure up to the size limitations www.jeld-wen.com/resources/installation This schedule addresses only the fasteners required to anchor the

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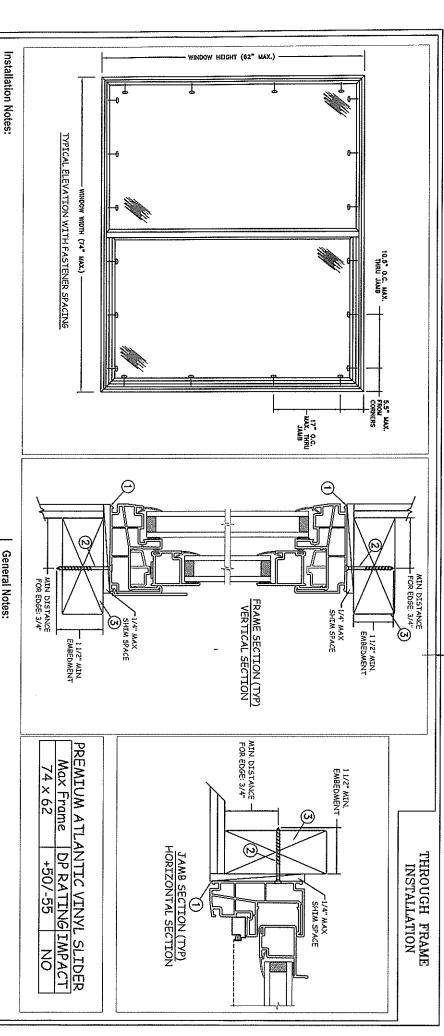
398

IDENTIFIER NO. PLANT NAME AND LOCATION: NCTL 210-3898-1A-TDI

General Notes:

- of the adopted International Building Code(IBC), the International Residential Code(IRC), the Texas Revisions and the industry requirement for the stated conditions. The product shown herein is designed, tested and manufactured to comply with the wind load criteria
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3/16" annealed insulating glass.
- Use structural or composite shims where required
- Installation methods can be interchanged within the same opening.
- building code. An impact protective system is required where wind borne debris protection is mandated by local
- Maximum sizes are buck sizes and do not include fin or flange.

		WANTED THE PARTY OF THE PARTY O		***************************************
	PROJECT ENGINEER;	E102/01/60		3737 Lakeport Blvd
ALEXIS SPYROU	DRAWN BY: D. Vezo	SCALE: NTS		Klamath Falls, OR. 97601 Phone: (541) 882-3451
	снёскер ву: J. Kantola	TITLE:		
	APPROVED BY:	7	Premium Atlantic Vinyi Horizontai Silder	tal Slider
CONDITIONAL ENGINEERS	1		Nail Fin Installation (74" y 62")	לייי
ALEXIS SPAROU, P.E.	D009345			J. C
98 East Dania Beach Blyd., Suite 338 Dania Beach, FL 33004	NCTL 210-3898-IA-TDI	TA-TDI	CAD DWG. No.:	REV: 00 SHEET LOF 4



Seal flange/frame to substrate

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- project of installation. to the structure. The host structure is the responsibility of the architect or engineer of record for the Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads

conditions. For the complete installation procedure, see the instructions noted. It is not intended as a guide to the installation process and does window to achieve the rated design pressure up to the size limitations packaged with the window or go to not address he sealing consideration that may arise in different wall This schedule addresses only the fasteners required to anchor the www.jeld-wen.com/resources/installation.

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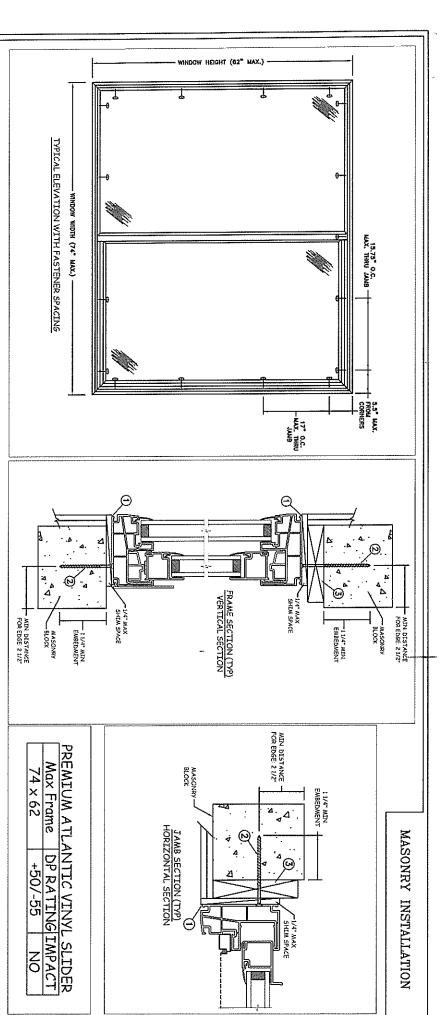
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4	PROJECT ENGINEER:	DATE:		3737 Lakenort Blvd
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	DRAWN BY:	SCALE: NTS		Phone: (541) 883-3451
d. CNOU				
000	J. Kantola	ппе		
	APPROVED BY:	-	Premium Atlantic Vinyl Horizontal Slider	tal Slider
W. S. GIALT.	-		Through Ersma Installation (74" v 62")	= v 63=>
ALEXIS SPYROU, P.E.	D009345		model traine a particular (c.)	^ 0 <i>t)</i>
98 East Dania Beach Blvd., Suite 338 Dania Beach, FL 33004	IDENTIFIER NO. PLANT NAME AND LOCATION: NCTL 210-3898-LA-TDI	PLANT NAME AND LOCATI	CAD DWG. No.:	REV: 00 SHEET 2 OF 4



Installation Notes:

Seal flange/frame to substrate.

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- of 1 1/4" into concrete or masonry at each location with a 2 1/2" min from edge distance. For concrete Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum (min. fc = 3000psi) or masonry substrate (CMU shall conform to ASTM C90).
- to the structure. The host structure is the responsibility of the architect or engineer of record for the Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads project of installation.

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General Notes:

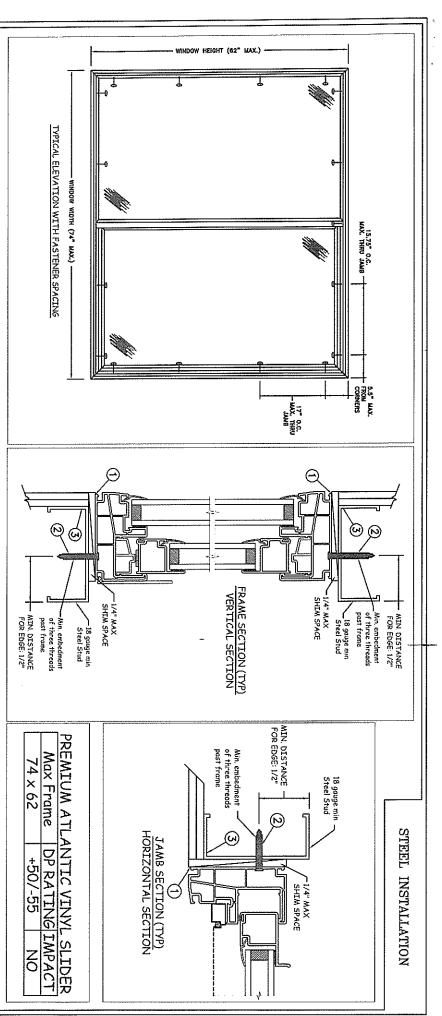
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- building code, An impact protective system is required where wind borne debris protection is mandated by local
- Maximum sizes are buck sizes and do not include fin or flange.

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398 East Dania Beach Blyd., Suite 338 IDENTIFIER No. PLANT NAME AND LOCATION: NCTL 210-3898-1A-TDI	ALEXIS SPYROU, P.E. Texas P.E. No. 102957		No. of Constitution of the		102957	ACEXIS SPAROU-	0 x . / W
NCTL 210-3898-	D009345	I I	APPROVED 8Y:	снескер ву: J. Kantola	DRAWN BY: D. Vezo	PROJECT ENGINEER:	
PLANT NAME AND LOCATIO			Pre	ше	SCALE: NTS	09/10/2013	
CAD DWG, No.:	r icocin f resonantion (s. s. s.	Masonry Installation (74" x 62")	Premium Atlantic Vinyi Horizontal Silder				
REV: 00 SHEET 3 OF 4	\ \C_{}	(62")	ntal slider		Phone: (541) 882-3451	3737 Lakeport Blvd	



Installation Notes:

- Seal flange/frame to substrate.
- Ņ minimum embedment of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi For anchoring into metal framing use #10 TEK Self Tapping screws with sufficient length to achieve a
- ယ project of installation. to the structure. The host structure is the responsibility of the architect or engineer of record for the Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads

not address he sealing consideration that may arise in different wall window to achieve the rated design pressure up to the size limitations conditions. For the complete installation procedure, see the instructions noted. It is not intended as a guide to the installation process and does www.jeld-wen.com/resources/installation. packaged with the window or go to This schedule addresses only the fasteners required to anchor the

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- building code. An impact protective system is required where wind borne debris protection is mandated by local
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398 East Dania Beach Blvd., Suite 338 Dania Beach, FL 33004	ALEXIS SPYROU, P.E. Texas P.E. No. 102957	773 Hellings	CENSE OF STREET	102957 A	ALEXIS SPYROU	
NCTL 210-3898-LA-TDI	D009345	APPROVED BY:	CHECKED BY: J. Kantola	DRAWN BY: D. Vezo	PROJECT ENGINEER;	
PLANT NAME AND LOCATI			ann:	SCALE: NTS	09/10/2013	***************************************
CAD DWG. No.:	people at social distriction (, , ,)	Premium Atlantic Vinyi Horizontal Silder Steel Installation (74" v 62")				
REV: 00 SHEET 4 OF 4	(V)	ontal Sliger		Phone: (541) 882-3451		



398 East Dania Beach Blvd.
Suite 338
Dania Beach, FL 33004
954.399.8478 PH
954.744.4738 FX
contact@buildingdrops.com

Product Evaluation Report of

JELD-WEN, Inc.
Premium Atlantic Vinyl Horizontal Slider

for

Texas Department of Insurance Report No. 2509

Product:

Premium Atlantic Vinyl Horizontal Slider

Material:

Vinyl (PVC)

Product Dimensions:

74.0" x 62.0" (OX)

Prepared For:

JELD-WEN, inc. 3737 Lakeport Blvd. Klamath Falls, OR. 97601

Prepared by:

Alexis Spyrou, P.E.

Texas Professional Engineer # 102957 Date: 09/12/2013

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Evaluation Report

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Appendix

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Manufacturer:

JELD-WEN, Inc.

Product Name:

Premium Atlantic Vinyl Horizontal Slider

(Non-Impact) 74.0" x 62.0" (OX)

Scope:

This is a Product Evaluation Report issued by Alexis Spyrou, P.E. (TX # 102957) for **JELD-WEN**, inc. based on the Texas Department of Insurance.

Alexis Spyrou, P.E. does not have nor will acquire financial interest in the company manufacturing or distributing the product or in any other entity involved in the approval process of the product named herein.

This product has been evaluated for use in locations adhering to the International Building Code (IBC), International Residential Code (IRC), and the Texas Revisions.

See Installation Instructions NCTL 210-3898-1A-TDI, signed and sealed by Alexis Spyrou, P.E. (TX # 102957) for specific use parameters.

Limits of Use:

- 1. This product has been evaluated and is in compliance with the IBC, IRC, and Texas Revisions.
- 2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment into substrate material shall be beyond wall dressing or stucco.
- 3. When used in areas requiring wind borne debris protection this product <u>does</u> require an impact resistant covering.
- 4. Site conditions that deviate from the details of drawing **NCTL 210-3898-1A-TDI** require further engineering analysis by a licensed engineer or registered architect.
- 5. See Installation Instructions NCTL 210-3898-1A-TDI for size and design pressure limitations.



Quality Assurance:

The manufacturer has demonstrated compliance for manufacturing under a quality assurance program audited by an approved quality assurance entity through American Architectural Manufacturers Association.

Performance Standards:

The product described herein has been tested per:

- AAMA/WDMA/CSA 101/I.S.2/A440-11
- AAMA/WDMA/CSA 101/I.S.2/A440-08
- AAMA/WDMA/CSA 101/I.S.2/A440-05

Referenced Data:

- 1. Product Testing performed by National Certified Testing Laboratories, Inc. Report #: NCTL-210-3898-1A, Report Date: 7/11/2013
- 2. Certification Agency:

 American Architectural Manufacturers Association

Products described herein are tested in accordance with standards listed above as required by the International Building Code and <u>does</u> require an impact resistant covering.

Through Frame Installation:

- 1. Approved anchor types and substrates are as follows:
- A. For wood substrates use (1) #10 Wood Screw type installation anchors per location of sufficient length to achieve a minimum embedment of 1.50" into the wood substrate.
- B. For concrete (Min. f'c = 3000 psi) or masonry substrate (Min. f'c = 1500 psi) where one by (1X), non-structural, wood bucking is employed, use (1) 3/16" diameter ITW Tapcon type concrete screw anchors per location of sufficient length to achieve minimum embedment of 1.25" into concrete or masonry.
- C. For concrete (Min. f'c = 3000 psi) or masonry substrate (Min. f'c = 1500 psi) where wood bucking is NOT employed, use (1) 3/16" diameter ITW Tapcon type concrete screw anchors per location of sufficient length to achieve minimum embedment of 1.25" into concrete or masonry.
- D. For steel substrate, use (1) #10 ITW TEK Screw type steel frame (min. 18ga.) anchors per location of sufficient length to achieve minimum three threads of penetration beyond steel structure.

Nail Fin Installation (Where applicable):

A. For wood substrates use (1) #10 Wood Screw type installation anchors per location of sufficient length to achieve a minimum embedment of 1.50" into the wood substrate.

Refer to Installation Instructions (NCTL 210-3898-1A-TDI) for anchor spacing and more details of the installation requirements.

Design Pressure:

Configuration	Design Pressure
ALL	+50.0 / -55.0 PSF

Installation Methods:

Refer to Installation Instructions (NCTL 210-3898-1A-TDI) for installation methods, anchor locations, and more details of the installation requirements.



APPENDIX

(INCLUDES SEVEN (7) PAGES OF CALCULATIONS)

#10 Wood Screw into Spruce-Pine-Fir w/ 0 in. of Gap Space.

#10 Wood Screw Wood Screw Type = Wood Screw Length = 2.00 in 1.50 Wood Screw Embedment = a in Wood Screw Thread Length = 1.33 in 0.190 in , Dowel Diameter 0.152 in , Dowel Diameter at max. stress in main member 0.152 in , Dowel Diameter at max. stress in side member 90,000 psi , Dowel bending strength

Wood Screw Withdrawal Calculations

Substrate: Spruce-Pine-Fir

Tabulated withdrawal design value: W = 95 lbs

Penetration Factor: $C_p = 1.33$ in (based on 2/3 screw length)

Duration Factor: $C_D = 1.60$

Withdrawal Allowable (W') = 202.0 lbs

Wood Screw Lateral Calculations

Substrate (Main Member): Spruce-Pine-Fir

Frame (Side Member): PVC

Cantilever Distance: 0.25 in , Frame hollow space + shim

g: 0 in , Gap between members (if applicable cantilever/2)

 $\ell_{m} = 1.500$ in , Main member dowel bearing length $\ell_{s} = 0.065$ in , Side member dowel bearing length $\ell_{em} = 3,364$ psi , Main member dowel bearing strength $\ell_{es} = 9,137$ psi , Side member dowel bearing strength

 $q_m = 639$ lbs/in , Main member dowel bearing resistance = $F_{em}D$ $q_s = 1,736$ lbs/in , Side member dowel bearing resistance = $F_{es}D$ $M_m = 52.68$ in-lbs , Main member dowel moment resistance = $F_b(D_m^3/6)$

 $M_s = 52.68$ in-lbs , Side member dowel moment resistance = $F_b(D_s^4/6)$

 θ = 90 degrees , Maximum angle of load to grain (0° \leq 0 \leq 90°) for any member in a connection K_{θ} = 1.258

 $K_{D} = 2.200$

Single Shear **Double Shear** , Main Member Bearing $Model_{m}$ 958.81 958.81 lbs Z_I= 2.20 , Reduction Term Mode I_m $Z_1 =$ 435.82 lbs 435.82 lbs Mode Is $Z_1 =$ 112.84 lbs 225.68 lbs , Side Member Bearing 2.20 , Reduction Term Mode I, 51.29 lbs 102.58 Z₁≃ lbs

	Mode II	Z _{ii} =	368.81 A = 0.0005 B = 0.783	lbs			, Side and Main Member Bearing
			C = -361.39		2.20		, Reduction Term
	Mode II	Z _{II} =	167.64	ibs			
* .	Mode III _m	Z _{III} =	402.76 A = 0.0007 B = 0.750 C = -412.23	lbs			, Main Member Bearing and Dowel Yielding in the Side Member
					2.20		, Reduction Term
# ²	Mode III _m	Z ₁₁₁ =	183.07	lbs			
	Mode III _s	Z _{III} =	225.68 A = 0.0009 B = 0.033 C = -54.51	lbs	451.37	lbs	, Side Member Bearing and Dowel Yielding in the Main Member
					2.20		, Reduction Term
۷. ۶	Mode III,	Z _{III} =	102.58	lbs	205.17	lbs	
	Mode IV	Z _{IV} =	313.75 A = 0.0011 B = 0.000 C = -105.35	lbs	627.50	lbs	, Dowel Yielding in the Side and Main Member
					2.20		, Reduction Term
	Mode IV	$Z_{IV} =$ $C_d = \begin{bmatrix} 1 \\ C_p = 1.0 \end{bmatrix}$	334444	, Load D , Penetr	285.23 uration ation Factor	lbs	-

Single Lateral Allowable $(Z'_s) = 82.0669$ lbs Double Lateral Allowable $(Z'_d) = 164.134$ lbs

Date: 9/26/2013

Product Evaluation Report

Jeid-Wen Inc.

		Masoni	y/Concrete Anchor Calculations			
Fastener type:	3/16"	TW Tapcon				
Substr	ate: CMU					
Refere	nce: NOA #0	3-0114.03				
Minimum embedment:	1.25	in				
Minimum edge distance:	2.50	in				
Allowable Design Value:	Z'= 197 lb	s / a	nchor			
Fastener type:	3/16" ITW	Tapcon w	ith minimum embedment of 1.25 in			
Shank Diameter:	D= 0.171	L in				
SHally Diameter:						
Cantilever distance:	0.25	in	Bending Yield strengt	n: F _y =	92.00	k:
	0.25 0.00	Destroppeda de establisten.	Bending Yield strengt Ultimate strengt	,	92.00 120.00	k:
Cantilever distance: Moment arm:	Billion Million of the sec	in		n: F _u =		
Cantilever distance: Moment arm: Allowable bending stress:	0.00	in) ksi	Ultimate strengt	n: F _u = s: Fv =	120.00	k

Date: 9/26/2013

Product Evaluation Report

Jeld-Wen, Inc.

Premium Atlantic Vinyl XO Horizontal Slider Window

Steel Stud Anchor Calculations

Fastener type:

#10 Tek Screw

Substrate: 18 Steel Gauge

Referecne: NOA

Minimum embedment: 3 pitches of thread

Shank Diameter: $D = 0.152$ in Bending Yield strength: $F_y = 92.00$ **Moment arm: 0.00 in Ultimate strength: $F_u = 120.00$ Allowable bending stress: $F_b = 69$ ksi Allowable shear stress: $F_v = 20.40$ Actual bending stress: $f_b = 0$ ksi Actual shear stress: $f_v = 20.40$ Combined bending plus shear: $\{fb/Fb\}+\{fv/Fv\}=1.0 \le 1.0$ Maximum design value in cantilever: 370 lbs / anchor.	Fastener type:	#1U	Tek Scre		min. engagement of 3 pitches of thread in canti	iever	1835 ·	
Moment arm: 0.00 in Ultimate strength: $F_u = 120.00$ Allowable bending stress: $F_b = 69$ ksi Allowable shear stress: $F_v = 20.40$ Actual bending stress: $f_b = 0$ ksi Actual shear stress: $f_v = 20.40$ Combined bending plus shear: $(fb/Fb)+(fv/Fv)=1.0 \le 1.0$	Shank Diameter:	D =	0.152	in ខ				
Allowable bending stress: $F_b = 69$ ksi Allowable shear stress: $F_v = 20.40$ Actual bending stress: $f_b = 0$ ksi Actual shear stress: $f_v = 20.40$ ombined bending plus shear: $\{fb/Fb\}+\{fv/Fv\}=1.0$ ≤ 1.0	Cantilever distance:		0.25	in	Bending Yield strength:	F _y =	92.00	k
Actual bending stress: $f_b = 0$ ksi Actual shear stress: $f_v = 20.40$ combined bending plus shear: $\{fb/Fb\}+\{fv/Fv\}=1.0$ ≤ 1.0	Moment arm:		0.00	in	Ultimate strength:	$F_u =$	120.00	k
ombined bending plus shear: (fb/Fb)+(fv/Fv) = 1.0 ≤ 1.0	Allowable bending stress:	F _b =	69	ksi	Allowable shear stress:	Fv =	20.40	k
	Actual bending stress:	$f_b =$	0	ksi	Actual shear stress:	f _v ==	20.40	k
Maximum design value in cantilever: 370 lbs // anchor	ombined bending plus shear:	(fb/Fb)	+(fv/Fv)	= Selamosma-	1.0			
takinan dasign vada in dandasett. 370 to 2 / district	/laximum design value in cantil	ever: 3	70 lbs	1				
Minimum anchor capacity: 316 lbs / anchor	Minimum anchor capa	city: 3	16 lbs	1				

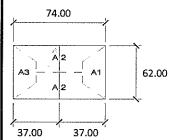
Date: 9/26/2013

Product Evaluation Report

Jeld-Wen, Inc.

Premium Atlantic Vinyl XO Horizontal Slider Window

Anchor Capacity Calculations (XO): (AS TESTED)



Window Total Area:

31.86 ft²

Design pressure: 55.0 psf

			From		Anc	nor
Zone	Area (ft²)	Load (lbs)	Corner Distance (in)	Max. O.C. (in)	Cap. (lbs)	Qty
A ₁	5.59	307.4	5.5	17.0	76.8	4
A ₂	10.34	568.8	5.5	15.8	113.8	5
A ₃	5.59	307.4	5.5	17.0	76.8	4

Minimum anchor capacity per Substrate:

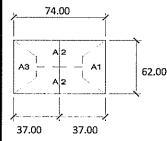
mann amoner capacity pe	· Bassii atei	
LIMITING CAPCITY>	Wood	82 lbs / anchor
	Masonry	197 lbs / anchor
	Steel Stud	316 lbs / anchor

Anchor Capacity Calculations (XO):

Substrate of installation:

Wood

Design pressure: 55.0 psf



Window Total Area:

			From	Max. O.C.		Anchor		
Zone	Area (ft²)	Load (lbs)	Corner Distance (in)	Spacing (in)	Cap. (lbs)	Qty	Load (lbs)	Result
A ₁	5.59	307.4	5.5	17.0	82	4	76.8	ОК
A ₂	10.34	568.8	5.5	10.5	82	7	81.3	ОК
A ₃	5.59	307.4	5.5	17.0	82	4	76.8	ОК

31.86 ft²

Date: 9/26/2013

Product Evaluation Report

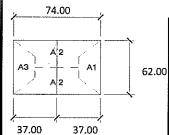
Jeld-Wen, Inc.

Premium Atlantic Vinyl XO Horizontal Slider Window

Anchor Capacity Calculations (XO):

Substrate of installation: Masonry

Design pressure: 55.0 psf



			From	Max. O.C.		Anchor		
Zone	Area (ft²)	Load (lbs)	Corner Distance (în)	Spacing (in)	Cap. (lbs)	Qty	Load (ibs)	Result
Aı	5.59	307.4	5.5	17.0	197	4	76.8	ок
A ₂	10.34	568.8	5.5	15.8	197	5	113.8	ОК
A ₃	5.59	307.4	5.5	17.0	197	4	76.8	ОК

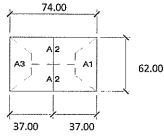
Window Total Area:

ft² 31.86

Anchor Capacity Calculations (XO):

Substrate of installation: Steel Stud

Design pressure: 55.0 psf



Zone	Area (ft²)	Load (lbs)	From Corner Distance (in)	Max. O.C. Spacing (in)	Anchor			
					Cap. (lbs)	Qty	Load (ibs)	Result
A ₁	5.59	307.4	5.5	17.0	316	4	76.8	ОК
A ₂	10.34	568.8	5.5	15.8	316	5	113.8	ОК
A ₃	5.59	307.4	5.5	17.0	316	4	76.8	ОК

Window Total Area:

31.86 ft²

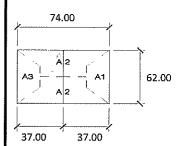
Date: 9/26/2013

Product Evaluation Report

Jeid-Wen, Inc.

Premium Atlantic Vinyl XO Horizontal Slider Window

Anchor Capacity Calculations (XO): (AS TESTED)



Window Total Area:

31.86 ft²

Design pressure: 55.0 psf

		Load (lbs)	From Corner Distance (in)		Anchor		
Zone	Area (ft ²)			Max. O.C. (in)	Cap. (lbs)	Qty	
A ₁	5.59	307.4	4.5	13.3	61.5	5	
A ₂	10.34	568.8	4.5	16.3	113.8	5	
A ₃	5.59	307.4	4.5	13.3	61.5	5	

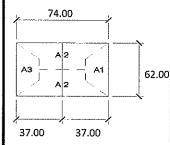
Minimum anchor capacity per Substrate:

LIMITING CAPCITY---> Wood 202 lbs / anchor

Anchor Capacity Calculations (XO):

Substrate of installation: Wood

Design pressure: 55.0 psf



Zone		Load (lbs)	From Corner Distance (in)	Max. O.C. Spacing (in)	Anchor			
	Area (ft²)				Cap. (ibs)	Qty	Load (lbs)	Result
A ₁	5.59	307.4	4.5	13.3	202	5	61.5	ОК
A ₂	10.34	568.8	4.5	16.3	202	5	113.8	OK
A ₃	5.59	307.4	4.5	13.3	202	5	61.5	ок

Window Total Area:

31.86 ft²